



# Rotoweld 3.0: The world's best-integrated pipe spool welding solution

The Rotoweld 3.0 is the ultimate automated welding robot to increase your productivity and stay competitive in today's fabrication industry.

It's a recognized technology proven by 35 years in automated welding and by hundreds of commissioned Rotowelds around the world.

# **Innovation** that set it apart

Welding intelligence Introducing the latest innovation to the Rotoweld 3.0: PerfectPass-iQ™. This cutting-edge technology delivers true automatic welding with exceptional X-ray quality and provides detailed QC reports, making it a groundbreaking addition to the Rotoweld.

Fully integrated design The Rotoweld 3.0 is a turnkey monolithic product in which every component has been engineered to ensure the highest standards of productivity, quality and reliability.

Reporting
Prodatalog™ is a web-based interface that gives
the Petowold 3.0 intelligence and d you access to the Rotoweld 3.0 intelligence and data required to compete in the modern fabricator market.

Compatible with workflow tracking software
The Rotoweld is compatible with MSUITE, STRATUS andPypeServer, making it a versatile tool for manufacturers.



## **Welding performance**

#### 1 min./inch dia

for standard wall pipes prepared with 37.5 deg bevels

#### 1.5 min./inch dia

for heavy wall pipes prepared with 37.5 deg bevels

#### 150+ dia inch

productivity capacity per shift with the Rotoweld 3.0 Single Bay

#### 300+ dia inch

productivity capacity per shift with the Rotoweld 3.0 Twin Bay



# **Technical specifications**

#### **Materials**

Carbon steel (including A333 Gr. 6)

Stainless steel (304, 316 and similar)

Cr-Mo steel alloys

Duplex stainless steel

#### **Welding processes**

Root pass GMAW (short circuit)

Fill pass GMAW (spray or pulsed transfer)

FCAW (flux core) SAW (submerged arc)

#### **Rotator**

Diameter capacity 3 in. to 42 in./75 mm to 1,065 mm

3 in. to 48 in./75 mm to 1,219 mm (HD models)

Centre line clearance to ground 65 in./1,605 mm

71 in./1,803 mm (HD models)

Load capacity 3,000 lbs./1 360 kg

Maximum torque 50,000 lbs.-in./5,649 n-m

#### Rails - adaptable to your specific configuration in 16 ft. sections

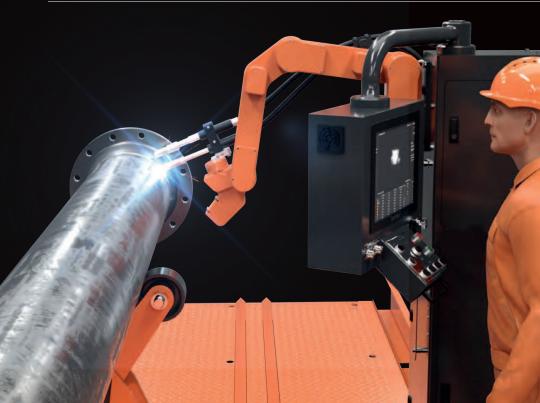
Shortest configuration length 32 ft./9,75 m

Longest configuration length 80 ft./24,4 m

#### Pipe stands load capacity

10,000 lbs./4,535 kg

20,000 lbs./9,072 kg (HD models)



# perfect passiq



# Imagine... the best welder's best weld.

### Every. Single. Time. <u>And 5 times</u> faster.

The PerfectPass-iQ, Tecnar's latest innovation, consistently tackles the irregularities of real-life fabrication. Developed using a human approach to automate best GMAW practices, it distills 35 years of Tecnar's expertise in automation into a single dependable work cell.

#### 100% hands-off welding

Just press start and watch the PerfectPass-iQ make perfect welds every time. It adjusts the welding parameters in real time, adapting to changes in fitting preparation and overall conditions.

#### QC insight

The data generated by PerfectPass-iQ is used to create a comprehensive report detailing the pipe preparation and quality of every weld. Each weld is assigned an overall score for a concise performance overview.

# Get the most productive, highest quality output in the industry



#### tecnar

1021, Marie-Victorin Street Saint-Bruno-de-Montarville Qc Canada J3V 0M7 T +1 450 461 1221 sales@tecnar.com rotoweld.com



about the Rotoweld 3.0

#### References

Atlantic Construction
Brent Gedak Welding
Calefaccion Y
Ventilation S.A. De C.V.
Dearing Compressor
& Pump
Epsilon Industries
Glenfield Engineering
Perma-Pipe
Preferred Energy
PWC Industries

**US Engineering** 

**Way Engineering** 

Company



"We've had Rotowelds in our Lebanon plant for over 15 years... These machines quickly became a vital part of our production operations...Through the years, the Tecnar team delivered excellent response, service and parts delivery and replacement...We purchased Tecnar's latest Rotoweld model, the 3.0. It is a giant leap forward for technical advancement, functionality, performance and up-time. It's been running for over a year now—absolutely trouble-free. Everything was re-engineered, streamlined and, unlike some of the newer technologies, technically intuitive... The new robot manipulator, standard Siemens controls and "off-the-shelf" hardware place the Tecnar Rotoweld exponentially ahead of all their competitors. Tecnar is more than a quality vendor and supplier—they are a direct part of our Perma-Pipe team!"

#### **Gary Renfro**

Facilities Director and Chief Engineer

Perma-Pipe Inc., a mechanical contractor with over 1,000 employees

allows us to deliver a job in record time."

"We like our Rotoweld 3.0 because it reduces the challenge of labour and

#### Tim Bowen

CEO - PWC Industries, a typical small family-owned business